Hy-ProDrive

Marine Steering Technology
By Hydraulic Projects Ltd.

R4516 Top Port Adaptor Kit for PR+ Reversing pumps

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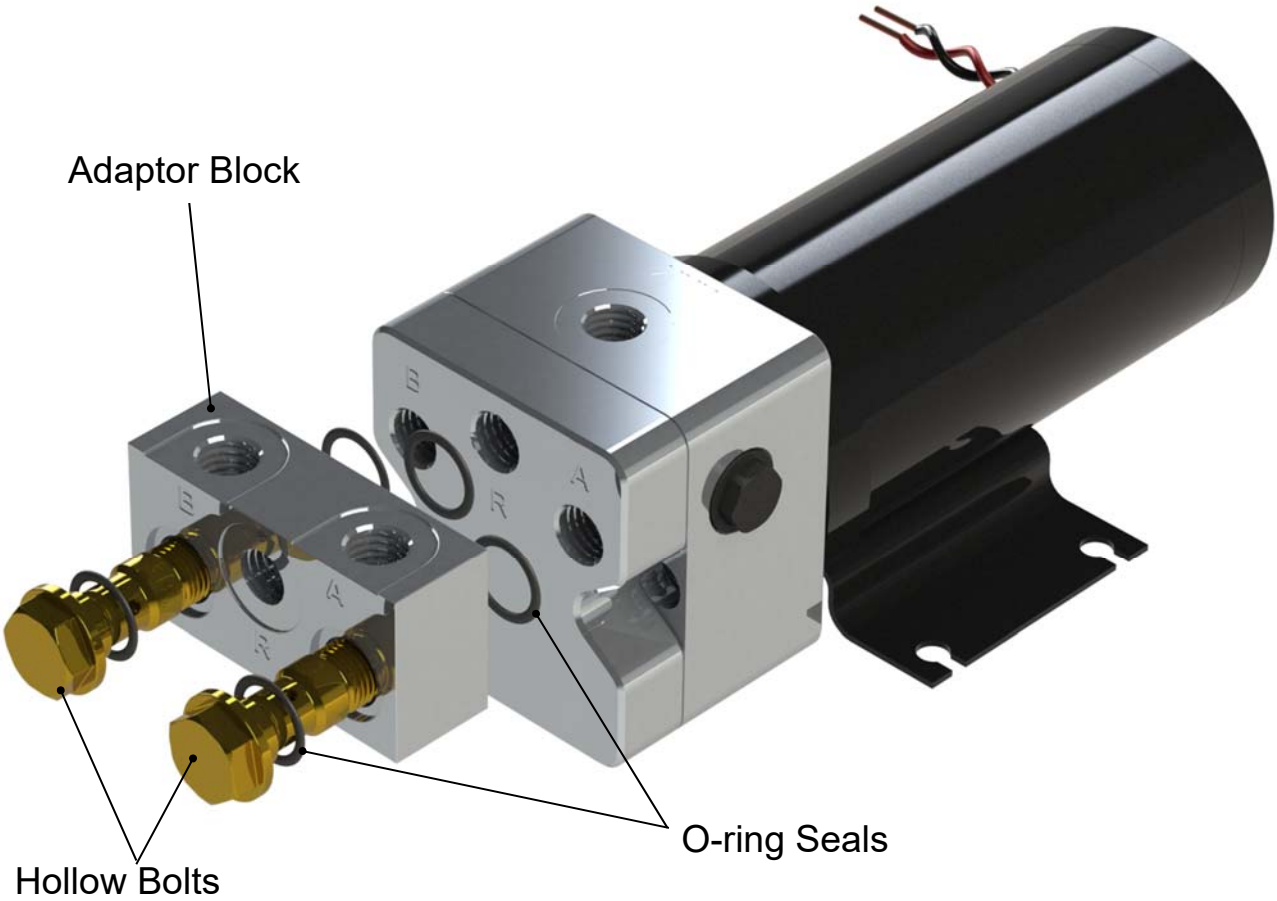
1) TOOLS REQUIRED

Torque wrench with 17mm A/F hex socket and 6mm hex / Allen key attachments.

2) INSTRUCTIONS

i) Before assembling note the positions of the 6 O-ring seals and check the orientation of the block is as shown below.

ii) Fasten the adaptor block to the pump body using the 2 hollow bolts. Torque to 27Nm.



iii) Remove the reservoir port plug from the drive and relocate it to the front port marked ‘R’ on the adaptor block (if required).

Torque to 20Nm

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