

ITEM NO.	DRG NO	PART NO	DESCRIPTION	STOCKCODE	QTY
1	R4075-sk	*	MOUNTING ASSEMBLY SERVICE KIT	NOT STOCKED	1
2	R4225-sk	*	ML+40 MANIFOLD SERVICE KIT	NOT STOCKED	1
3	R4511-sk	*	PR+ PUMP SERVICE KIT	NOT STOCKED	1
4	R4080-sk	*	MC+/ML+40 CYLINDER SUB ASSEMBLY SERVICE KIT	NOT STOCKED	1
5	R4005-sk	*	ML+40 RESERVOIR SERVICE KIT	NOT STOCKED	1

- LISTED IN TABLE
- 2) REFER TO SUB-KIT DRAWINGS FOR GUIDANCE, INCLUDING THE CORRECT BOLT TORQUES, LUBRICANTS AND ADHESIVES
- 3) AFTER REASSEMBLY BLEED UNIT USING KIT R4051: SEE OWNERS HAND BOOK FOR INSTRUCTIONS
- 4) ASTERISK (\*) IN PART No. FIELD MEANS PART No. IS SAME AS DRAWING No.

motion and control colutions	DECIMAL 0.0 +/- 0.25mm				DESCRIPTION	L+40 ACTUATOR SERVICE KI	Τ
	DECIMAL 0.00 +/- 0.10mm ANGLES +/- 0.5° REFER BS308 PARTS 1 TO 3	HYPRO MANUFACTURING QUALITY ST.  DO NOT SCALE IF IN DOI  HYDRAULIC PROJECTS LTD. 016	UBT ASK	SHEET SCALE  1:3 APPROX. SCALE	STOCK CODE  NOT STOCKED	DRG NO <b>R4210-sk</b>	ISSU

**DRG NO: R4210-sk** 

**DESCRIPTION: ML+40 ACTUATOR SERVICE KIT** 

Sheet 2 OF 2



	REVISION HISTORY								
ISSUE	DRN	DRAWN BY	DRAWN DATE	CHECKER	ZONE	CHANGES	REASON		
01	10904	M. Cooper	15/04/2013	B. Wynn		Initial Issue			
02	10904	M. Cooper	18/06/2013	C. Morley	1 : G9	Note 4) Kit to include "servicing instructions" was "this drawing"	More customer-friendly document required		
03	11263	M. Cooper	07/09/2016	C. Morley	1 : J9	Old note 4 deleted (enclose marine service instructions) Sheet 2 deleted with Total BOM	Document didn't exist Total BOM out-of-date, and not used as sub-kits are picked individualy		