

ISS.	DATE	MODIFICATION	CHECKED
01	21/1/02	NOT RELEASED	
02	12/9/03	DRN11079 FIRST ISSUE	A.WILSON

ALTERNATIVES

3RD ANGLE PROJECTION

RELIEF VALVE  
(IF FITTED)

SPRING-STOP BOLT  
APPLY 'SCREWLOCK 101'

M6 CAP-SCREWS  
APPLY 'SCREWLOCK 101'  
TORQUE TO 6LBSFT / 8.1 Nm

**OBSOLETE - USE V5099-sk**

ORDER CODE: **V4-40 SK**

TIE-STUDS - TORQUE  
TO 10LBS/FT  
13.5 Nm

SEALS PRINTED ACTUAL SIZE FOR IDENTIFICATION

16	200-015-4490	'O' RING	V02570	1
15	200-013-4490	'O' RING	V02550	1
14	200-010-4490	'O' RING	V02520	1
13	200-011-4470	'O' RING - 70 SHORE	V02450	1
12	-	-	-	-
11	V2007	SLIP RING	V04510	1
10	BS 011	A-E RING	V04030	1
9	200-114-4490	'O' RING	V02920	1
8	200-018-4490	'O' RING	V02600	1
7	-	-	-	-
6	200-016-9775	'O' RING (VITON)	V03080	1
5	200-016-4490	'O' RING	V02580	2
4	200-014-4490	'O' RING	V02560	6
3	200-012-4490	'O' RING	V02540	1
2	-	-	-	-
1	200-007-4490	'O' RING	V02499	4
ITEM	PART NUMBER	DESCRIPTION	STOCK CODE	QTY



**Hy-Pro**

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FORM 1 H:\CAD\BORDER\BORDER

MATERIAL	TREATMENT
HYPRO MANUFACTURING QUALITY STANDARDS APPLY DO NOT SCALE IF IN DOUBT ASK	ORIGINAL SCALE 1:1

FIRST DRAWN	CHECKED	STOCK CODE
C.MORLEY 26/2/15		V4-SK

TOLERANCE  
UNLESS OTHERWISE STATED  
DECIMAL .0 +\-.015"  
DECIMAL .00 +\-.010"  
DECIMAL .000 +\-.005"  
ANGLES +\-.0 deg 30"  
CONCENTRICITY .005" T.I.R. MAX  
REFER BS308  
ENGINEERING DRAWING PRACTICE  
PARTS 1 TO 3

V4-40 SECTIONAL VALVE  
SEAL KIT

V4-40sk ISSUE  
02